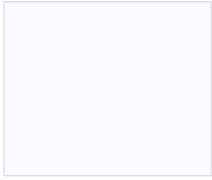
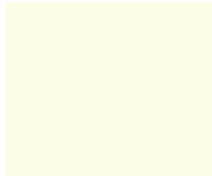


GROUP 1



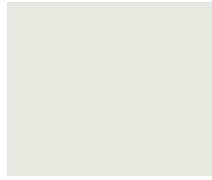
White Pearl Gloss
GA078A (PW)



White Birch Gloss
GA057A (WB5)



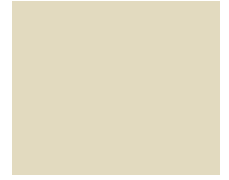
Snow Dust Matt Vivica
GA228A (WL)



Surfmist Matt Excel
GA236A (BO)



Primrose Gloss
GD037A (PR)



Magnolia Gloss
GD025A (MA)



Stone Beige Matt
GD247A (SB)



Doeskin Satin
GD188A (DS)



Paperbark Satin Excel
GU114A (BB3)



Dune Satin Excel
GP152A (AA4)



Jasper Satin Excel
GT114A (CC4)



Hamersley Brown Satin
GM100A (HB)



Anodic Silver Grey Matt
GL237A (SI)



Apo Grey Satin
GL107A (AG)



Ultra Silver Gloss Vivica
GY070A (US)



Anodic Natural Matt
GY235A (AM)



Notre Dame Gloss
GL040A (ND)



Storm Front Matt Vivica
GL249A (SM)



Woodland Grey Matt Excel
GL205A (SG)



Metallic Lustre Matt
GW215A (ML)



Monument Matt Excel
GL229A (NN9)



Monument Satin Excel
GP129A (AB1)



Anodic Dark Grey Matt
GL213A (GR)



Black Satin
GN150A (BS)



Black Textura
GN305A (EE6)



Black Custom Matt
GN248A (CUB)



Black Custom Matt Low Mar
GN279A (WW3)

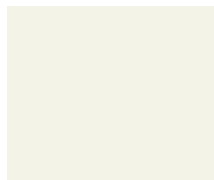
Cost and availability of finishes vary. Contact your local Capral fabricator for more information.

Colours displayed on this colour card are a guide only and have been matched as close as possible to Interpon production standards under daylight conditions. Due to the nature of the printing process, some degree of colour and gloss level variation may occur. Where more than one finish is available product colour may vary. We recommend that you use production line prepared samples for final colour selection or approval.

GROUP 2



White Satin
GA124A (WS)



Shoji White Satin
GA160A (SH)



Classic Cream Matt Excel
GD245A (SC)



Shale Grey Matt Excel
GL284A (GG)



Windspray Matt Excel
GL266A (AR)



Wallaby Matt Excel
GL210A (WT2)



Basalt Matt Excel
GP208A (AC3)



Ironstone Matt Excel
GL236A (IR)



Deep Ocean Satin Excel
GQ103A (DM)

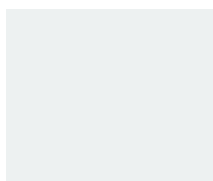


Charcoal Satin Excel
GL180A (C9)

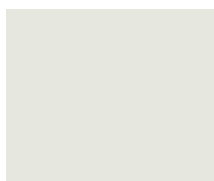


Anodic Bronze Satin
GY114A (AB)

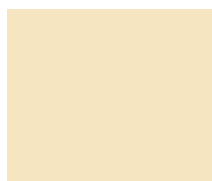
GROUP 3



White Textura
GA330A (TC2)



Surfmist Textura
GA336A (TB9)



Primrose Textura
GD331A (TB7)



Paperbark Textura
GD314A (TB6)



Dune Textura
GL352A (TB2)



Jasper Textura
GM314A (TB4)



Palladium Silver Pearl Satin
Vivica GY184C (W3)



Silver Textura
GY35LA (TB8)



Woodland Grey Textura
GL333A (TC1)



Ironstone Textura
GL336A (TB3)



Deep Ocean Textura
GJ301A (TB1)



Monument Textura
GL329A (TB5)

GROUP 4



Nobel Silver Pearl Satin Vivica
GY119A (A8)



Silver Pearl Satin Precious
9717043K (PS)



Berry Grey Satin
26088362 (B1)



Charcoal Metallic Gloss Vivica
GM019A (CM)

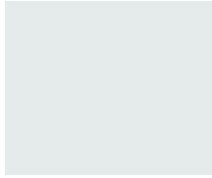


Charcoal Pearl Matt Vivica
GY237A (SS6)



Sable Black Texture
GN341A (SA8)

GROUP 5 WARRANTY FINISHES



White Flat Matt D2525
YA25BA (W6)



Natural Shimmer Flat Matt
D2525 YY25AA (WB2)



Citi Pearl Matt D2525
YY245A (JU)



Silver Pearl Matt D2525
YY230A (UT)



Champagne Shimmer Flat
Matt D2525 YY24NA (CS6)



Sunstone Bronze Flat Matt
D2525 YY21BA (SZ)



Golden Touch Pearl Flat Matt
D2525 YY25BA (GT1)



Silver Kinetic Pearl Duratec
Eternity 90T7160K (NN6)



Vintage Silver Flat Matt
D2525 YY22NA (DB9)



Titanium Pearl Matt D2525
YY263A (UP)



Titanium Pearl Silver Duratec
Eternity 90T7765Q (PF)



Charcoal Satin Duratec Zeus
90Z7766S (MC)



Dark Grey Matt Duratec Zeus
90Z7767M (ADD)



Charcoal Pearl Satin Duratec
Eternity 90T7762Q (D1)



Monument Satin Duratec
Zeus 90Z7307S (X9)



Monument Matt Duratec Zeus
90Z8189M (WS5)



Monument Matt D2525
YL264A (XX6)



Monument Flat Matt D2525
YP229A (MS3)



Black Matt Duratec Zeus
90Z9202M (YD2)



Lunar Eclipse Satin Duratec
Zeus 90Z9203S (LE)



Charcoal Pearl Matt D2525
YY237A (Z2)



Black Ink Flat Matt D2525
YN21BA (PB1)



Ebony Matt D2525
YN201A (EL)



Black Ace Flat Electro
9069116F (VS1)



Dark Bronze Flat Electro
9068184K (VR3)

Capral Aluminium is an Accredited Powder Coater of

Interpon
POWDER COATINGS

Dulux
POWDER & INDUSTRIAL COATINGS

CARING FOR YOUR CAPRAL ALUMINIUM FINISHES

Caring for the finish of your Capral Aluminium product correctly should greatly enhance its life, appearance and functionality. Below are some tips that should help to extend the life of the finishes on your new product.

Over time with exposure to the elements, powder-coatings may show signs of weathering such as loss of gloss, chalking and slight colour change. A simple regular clean will minimise these effects and remove dirt, grime and other build-ups detrimental to all powder-coating colours.

The frequency of cleaning will depend on many factors:

- the location of your building
- the surrounding environment, e.g. marine, industrial, alkaline or acidic, etc
- the levels of atmospheric pollution including salts
- prevailing winds and the possibility of airborne debris causing erosive wear of the coating
- protection of part or all of the building by other buildings
- change in environmental circumstances during the lifetime of the building, e.g. if rural became industrial.

Cleaning

Cleaning should start at the time products are installed, ensuring that construction materials such as concrete, plaster and paint splashes are removed before they have a chance to dry. Failure to remove these materials at this early stage will require the use of aggressive cleaning materials and techniques with potential damage to the powder-coated surface.

The best method of cleaning is by regular washing of the coating using a solution of warm water and non-abrasive, pH neutral detergent solution. Surfaces should be thoroughly rinsed after cleaning to remove all residues. All surfaces should be cleaned using a soft cloth, sponge or a soft natural bristle brush.

The frequency of cleaning will depend on the standard of appearance required and the need to remove deposits that cause damage during prolonged contact. In environments with very high corrosivity levels, such as industrial or marine, the normal frequency of cleaning every 3 months.

Sheltered areas can be more at risk of degradation than in exposed areas. This is because wind-blown salt and other pollutants may adhere to the surface and will not be cleaned away with rainfall. These areas should be inspected on a regular basis and cleaned if necessary. Where the atmosphere is deemed to be non-hazardous, e.g. rural or

'normal' urban environments, then the period between cleaning can be extended up to a maximum of 24 months depending on the coating selection. However, if heavy soiling occurs, more regular cleaning is required.

Category (AS4312)	Corrosivity Level	Environment Type	Required Cleaning*
C1 & C2	Very Low / Low	Non-hazardous	Every 12 months
C3/T	Medium	Tropical	Every 12 months
C4	High	Pools / Light industrial	Every 6 months
C4	High	Coastal	Every 6 months
C5-M	Very High	Beach Front / Marine	Every 3 months
C5-I	Very High	Heavy Industrial	Every 3 months

*Refer Interpon Powder Coatings - Care and Maintenance sheet for further details.

Warning

Do not under any circumstances use strong solvents such as thinners or solutions containing chlorinated hydrocarbons, esters or ketones. Abrasive cleaners or cutting compounds should not be used.

We recommend nothing stronger than white spirits to assist with stubborn stains and cleaning done in shade and during cooler temperatures. Use a soft cloth and gentle wiping only. It is also recommended prior to use, that a small non-visible area of the powder-coated article be tested to ensure that no visual colour change or damage occurs, particularly with bright and deep colours.

Warranties

The finishes on all Capral Aluminium products are supplied by market leaders, Interpon® Powder Coatings and Dulux® Powder Coatings. Warranty coverage range will depend on choice of colour specified. Please consult your Capral Aluminium fabricator to obtain the details of warranty terms and conditions for your colour choice.

Warranty information is also available from the following websites:

Interpon Powder Coatings
specifyinterpon.com.au/warranties/architectural-aluminium

Dulux Powder Coatings
duluxpowders.com.au/warranties